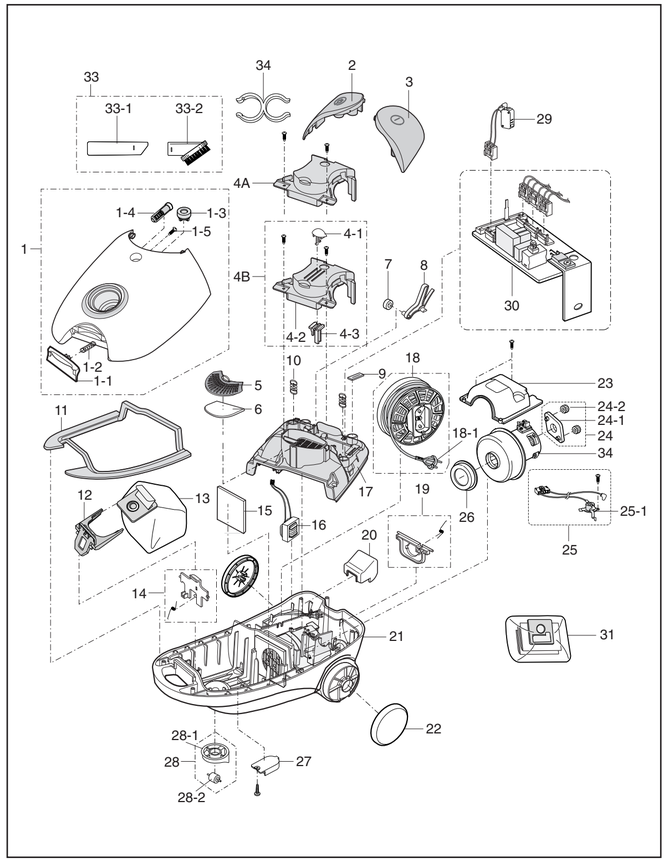
4. Exploded View and Part List

4-1 Assembly-Body



MODEL : COMMON PART

Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1-2	DJ61-70001A	SPRING-C/DUST	HSWR,P10.7,D6.8,L15	1		
1-3	DJ66-00079A	DAMPER-ASSY	PVC+ABS,MISTYGRY	1		
1-4	DJ66-60139G	INDICATOR-ASSY	ASSY	1		
1-5	6002-001203	SCREW-TAPPING	WPH,+,M3.5,L10,ZPC(YEL)	1		
2	DJ64-00082A	BUTTON-C/REEL	PP, DEEP GRY	1		
3	DJ64-00081A	BUTTON-SWITCH	PP, DEEP GRY	1		
6	DJ63-00051B	FILTER-MICRO	CLOTH(WHT+BLK),T2,L112,W63.5	1		
7	DJ73-40101A	STOPPER-BRAKE	NBR,BLK	1		
8	DJ66-00007A	LEVER-BRAKE	POM,NTR	1		
9	DJ63-50112A	SPONGE-H/SINK	NR FORM,T5,W14,L44	1		
10	DJ61-00009A	SPRING-BUTTON	HSWR,PI10.,D21,L25	4		
11	DJ72-00008A	PACKING-DUST	PVC,BLK	1		
12	DJ61-00004A	SUPT-FILTER	ABS,BLK	1		
13	DJ74-10123C	BAG-PAPER	PAPER+PAD,VP-77	1		
14	DJ66-00008A	LEVER-SAFETYASSY	ASSY,VC-7400	1		
15	DJ63-40106D	FILTER-GRILLE	T3.5,CLOTH+Q2020NW(PP20g)	1		
17	DJ72-00260A	BODY-CONTROL	PP,DEEPGRY	1		
18	DJ67-00012A	C/REELASSY	CP2,PI4.8,1.0mm	1		
	DJ67-00012B		CP2,PI4.0,1.0mm	1		
	DJ67-00012C		BF3,1.0mm	1		
	DJ67-00012D		CP2,PI4.8,0.75mm	1		
	DJ67-00012E		CP2,PI4.0,0.75mm	1		
	DJ67-00012F		BF3,0.75mm	1		
	DJ67-00012G		EP2,12V,12A	1		
	DJ67-00012H		AP2,250V,7.5A	1		
18-1	DJ39-10106E	POWER CORD	CP2,PI4.8,1.0mm	1		
	DJ39-10109D		CP2,PI4.0,1.0mm	1		
	DJ39-10126E		BF3,1.0mm	1		
	DJ39-10102F		CP2,PI4.8,0.75mm	1		
	DJ39-10004A		CP2,PI4.0,0.75mm	1		
	DJ39-10126H		BF3,0.75mm,GLRY	1		
	DJ39-10102W		AP2,250V,7.5A,0.75mm	1		
	DJ39-10116A		EP2,120V,12A,L6100	1		
19	DJ67-00015A	CAP-BLOWER ASSY	PP+HSWR,DEPGRY	1		
20	DJ72-00003A	GUARD-CORD	POM,DEEPGRY	1		
21	DJ72-00002A	BODY-BASE	PP,DEEPGRY	1		
22	DJ66-70219B	WHEEL-BACK	PP,DEEPGRY	2		

※A/S = : SERVICE AVAILABLE

MODEL : COMMON PART

Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
23	DJ72-00014A	COVER-MOTOR	PP,NTR	1		
24	DJ61-00012B	SUPT-MOTOR ASSY	ASSY	1		
24-1	DJ61-00006A	SUPT-MOTOR	PP,NTR	1		
24-2	DJ73-10120A	CUSHION-RING	NR FORM,BLK	2		
25	DJ39-20260B	W/HARNESS-MOTOR	VC-7715,L	1		
25-1	DJ47-10112A	THERMO-BIMETAL	125/250V,15A/7.5A	1		
26	DJ73-00004A	CUSHION-MOTOR,F	NR FORM,BLK	1		
27	DJ61-20166B	GUIDE-HANGER	ASSY, DEEP GRY	1		
28	DJ66-70159A	ROLLER-BACK ASSY	PP, DEEP GRY	1		
28-1	DJ67-10141A	HOLDER-BACK	PP, DEEP GRY	1		
28-2	DJ66-70129A	ROLLER-BACK	PP, DEEP GRY	1		
31	DJ74-10124F	BAG-PAPER ASSY	VP-77,2PCS	1		
32	DJ67-60002A	BRUSH-DUSTING ASSY	VC-5500,DEEPGRY	1		
32-1	DJ67-60114A	BRUSH CREVICE	PPDEEPGRY	1		
32-2	DJ67-60113A	BRUSH DUSTING	PPDEEPGRY	1		
33	DJ61-90123B	HANGER-ACCESSORY	PP, DEEP GRY	1		

※ A/S = : SERVICE AVAILABLE

MODEL : VC-6012, VC-6013 (ON/OFF)

Location NO.	Code No.	Description	Specification	Q'ty	A/S	Remarks
1	DJ72-00265C	COVER-DUSTASSY	ASSY, PORSCHE YELLOW	1		
1-1	DJ61-00140C	CLAMPER-DUST	ASSY, PORSCHE YELLOW	1		
1-6	DJ72-00266C	COVER-DUSTASSYSUB	ASSY, PORSCHE YELLOW	1		
4A	DJ72-00261C	PANEL-CONTROL	ASSY,PORSCHEYELLOW, ON/OFF TYPE	1		
5	DJ72-00257C	GRILLE-FILTER	ASSY, PORSCHE YELLOW	1		
30	DJ41-00006C	PBA-MAIN	ASSY, ON/OFF TYPE	1		
34	DJ31-30177A	MOTOR-FAN AC	220V, VCM-K20HTDC	1		
	DJ31-00002B		230V, VCM-K20HUDE	1		
	DJ31-30170B		240V, VCM-K20HVEB	1		

※ A/S = : SERVICE AVAILABLE

MODEL : VC-6014V (VOLUME-SLIDE)

Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ72-00265B	COVER-DUSTASSY	ASSY, PORSCHE BLUE	1		
1-1	DJ61-00140B	CLAMPER-DUST	ABS, PORSCHE BLUE	1		
1-6	DJ72-00266B	COVER-DUSTASSYSUB	ABS, PORSCHE BLUE	1		
4B	DJ72-00267B	PANEL-CONTROLASSY	ASSY, PORSCHE BLUE	1		
4-1	DJ64-00083A	KNOB-SLIDE	ABS DEEP GRY	1		
4-2	DJ72-00258B	PANEL-CONTROL	ABS,PORSCHE BLUE,VR TYPE	1		
4-3	DJ61-00141A	FIXER-KNOB	ABS, DEEP GRY	1		
5	DJ72-00257B	GRILLE-FILTER	ASSY, PORSCHE BLUE	1		
30	DJ41-00006B	PBA-MAIN	ASSY,230~240/50Hz,VR TYPE	1		
34	DJ31-00003A	MOTOR-FAN AC	220V, VCM-K30HTDD	1		
	DJ31-30183B		230V, VCM-K30HUDD	1		
	DJ31-00004A		240V, VCM-K30HVDD	1		

※ A/S = : SERVICE AVAILABLE

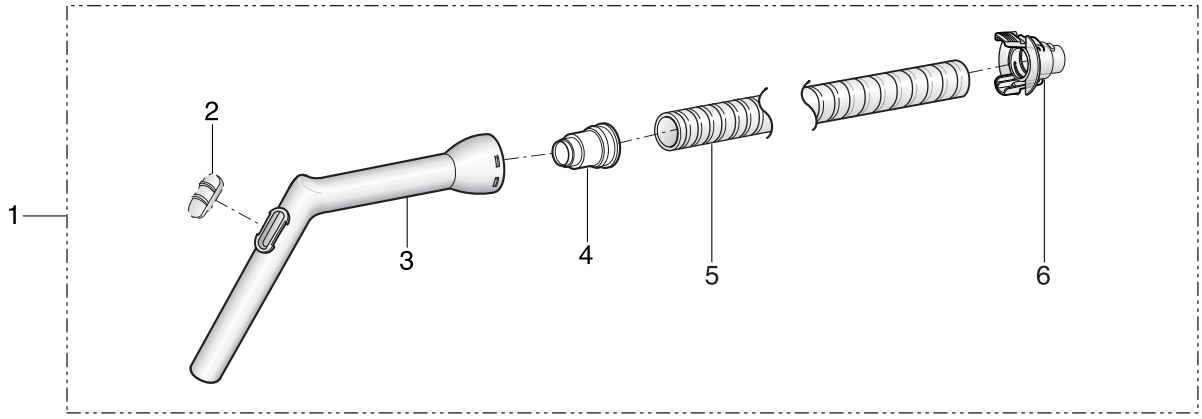
MODEL : VC-6015V (VOLUME-SLIDE)

Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ72-00265A	COVER-DUSTASSY	ASSY, PORSCHE RED	1		
1-1	DJ61-00140A	CLAMPER-DUST	ABS, PORSCHE RED	1		
1-6	DJ72-00266A	COVER-DUSTASSYSUB	ABS, PORSCHE RED	1		
4B	DJ72-00267A	PANEL-CONTROLASSY	ASSY, PORSCHE RED	1		
4-1	DJ64-00083A	KNOB-SLIDE	ABS, DEEP GRY	1		
4-2	DJ72-00258A	PANEL-CONTROL	ABS, PORSCHE RED, VR TYPE	1		
4-3	DJ61-00141A	FIXER-KNOB	ABS, DEEP GRY	1		
5	DJ672-00257A	GRILLE-FILTER	ABS, PORSCHE RED	1		
16	DJ27-40106B	COIL-HARMONIC	14mH, 5%,57 49 22mm	1		
29	DJ39-20253C	W/HARNESS-SWITCH	L160, #18, UL1015	1		
30	DJ41-00006A	PBA-MAIN	ASSY, 230~240V, 50Hz, VR TYPE	1		
34	DJ31-00001D	MOTOR-FAN AC	220V, VCM-K40HTDH	1		
	DJ31-00005B		230V, VCM-K40HUDH	1		
	DJ31-00006C		240V, VCM-K40HVDB	1		

※ A/S = : SERVICE AVAILABLE

NOTE : Select the appropriate part number, depending on model.
Example : Dust-cover and cord-reel assy.

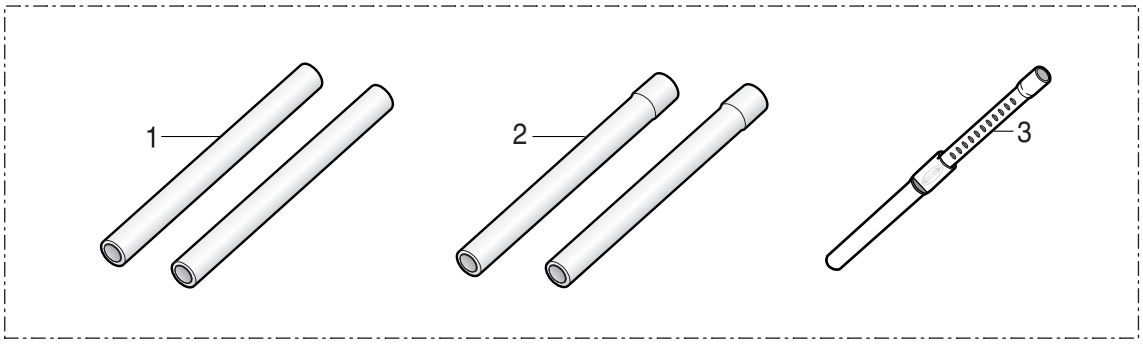
4-2 Assembly - Hose



Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ67-00010F	HOSE-ASS'Y	L1500, VC-6015V, DEEP GRY	1		
2	DJ61-20100A	GUIDE-AIR	ABS, DEEP GRY	1		
3	DJ67-00063B	PIPE-HANDLE	PP, DEEP GRY	1		
4	DJ61-00038B	HOLDER-HOSE	PP, DEEP GRY	1		
5	DJ67-00134A	HOSE-WIRELESS	EVA, L1500, BLOWER	1		
6	DJ61-00008A	HOLDER-HOSE	ABS, DEEP GRY	1		

※ A/S = : SERVICE AVAILABLE

4-3 Assembly - Pipe



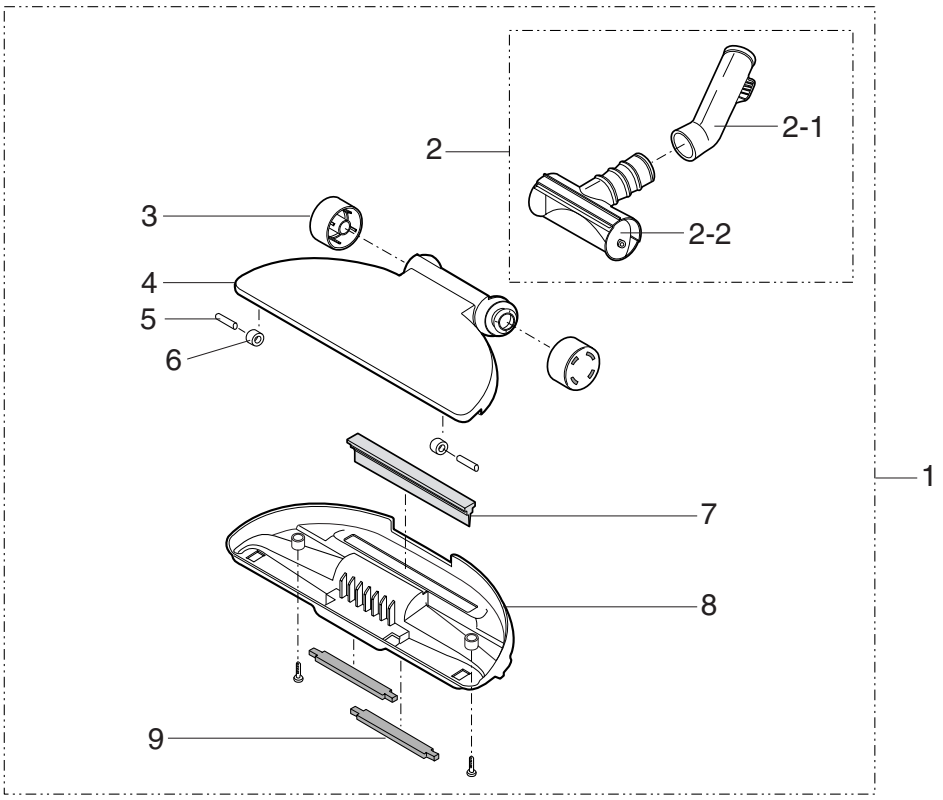
The vacuum cleaner may be supplied with steel or plastic pipe assembly.

Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ67-50146R	PIPE-STEEL	STEEL	2		
2	DJ67-59133A	PIPE-FRICTION	STS,SPLATYE COATING	2		
3	DJ67-00028J	PIPE-T/STEEL ASSY	TELESCOPIC	1		

※ A/S = : SERVICE AVAILABLE

4-4 Assembly - Brush

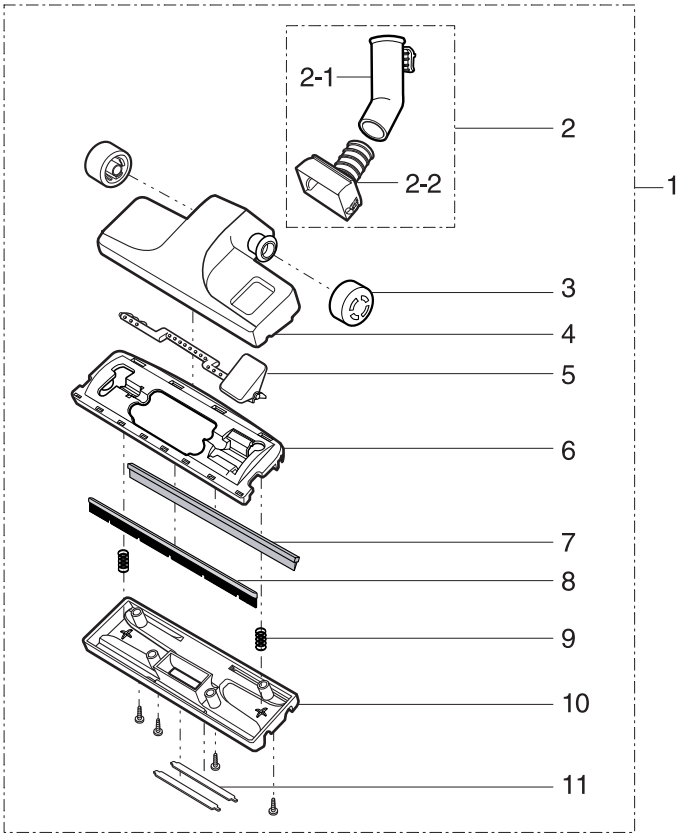
UNIVERSAL BRUSH



Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ67-60173F	BRUSH-ASSY	UNIVERSAL, DEEP GRY	1	●	
2	DJ97-00002D	ASSY-PIPE C/BRUSH	UNIVERSAL, DEEP GRY	1	●	
2-1	DJ67-50199C	PIPE-C/BRUSH	PP, DEEP GRY	1		
2-2	DJ61-60102A	NECK-HOLDER	PP, DEEP GRY	1		
3	DJ66-70207A	WHEEL-BRUSH ASSY	POM+PVC, DEEP GRY	2	●	
4	DJ72-30274A	COVER-BRUSH	PP, DEEP GRY, J640	1	●	
5	DJ66-50143A	SHAFT-ROLLER	POM, NTR	2		
6	DJ66-70165C	ROLLER-FRONT ASSY	POM/PVC, DEEP GRY	2	●	
7	DJ67-60103B	BRUSH-NOZZLE	ABS+URETAN, BLK	2	●	
8	DJ72-10219A	BODY-BRUSH	VC-9000, PE, J640, DEEP	1	●	
9	DJ63-70117A	SPACER-BRUSH	VC-9000, ABS+WOOL,L88	2	●	
10	6003-001050	SCREW-TAPTITE	PH,+,2S,M4,L16,BLK,SWRCH18	2		

※ A/S = ● : SERVICE AVAILABLE

2 STEP BRUSH



Location NO.	Code No.	Description	Specification	Q' ty	A/S	Remarks
1	DJ67-00016A	ASSY-BRUSH	ASSY	1	●	
2	DJ93-10122C	ASSY-PIPE C/BRUSH	ASSY	1	●	
2-1	DJ67-50199C	PIPE C/BRUSH	PP, DEEP GRY	1		
2-2	DJ61-00011A	NECK-HOLDER	PP, DEEP GRY	1		
3	DJ66-70223A	WHEEL-BRUSH ASSY	PVC, DEEP GRY	2	●	
4	DJ72-00020A	COVER-BRUSH	PP, DEEP GRY	1	●	
5	DJ66-50150A	LEVER-FOOT	ABS, DEEP GRY	1	●	
6	DJ67-20161A	BASE-BRUSH	ABS, DEEP GRY	1	●	
7	DJ67-60176A	BRUSH-NOZZLE	ABS+URETAN	1		
8	DJ67-10187A	HOLDER-BRUSH	ASSY	1	●	
9	DJ61-70179A	SPRING-BRUSH	HSWR	2		
10	DJ72-00019A	BODY-BRUSH	PE, DEEP/GRY	1	●	
11	DJ63-70117A	SPACER-BRUSH	PVC+WOOL	2		

※ A/S = ● : SERVICE AVAILABLE